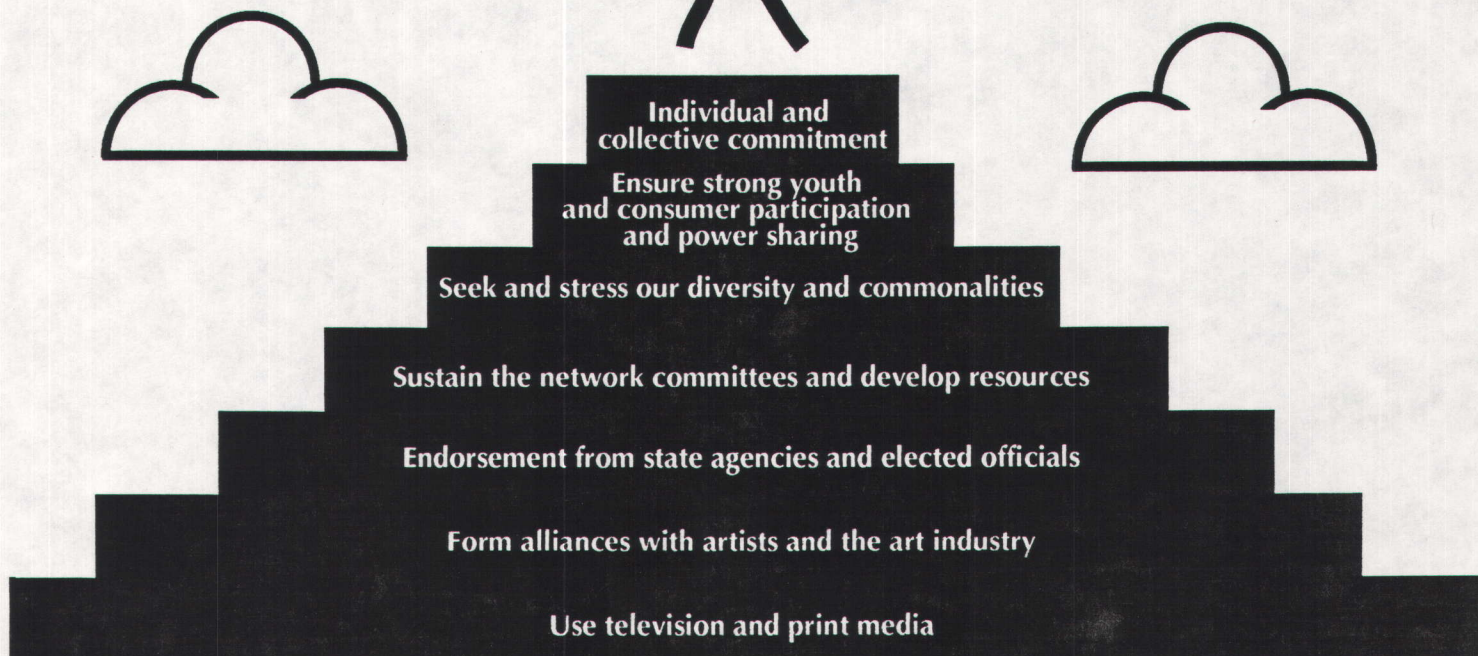


CRITICAL SUCCESS FACTORS

BARRIERS

Important people not yet involved

Stereotypes and prejudices

Failure to see the "The Big Picture"

People who have mentally retired but are still on their jobs

Physical distances and geography

Lack of funding

Feeling like victims

Greed and avarice

Breakdown in communication

The "System" and politics

Hopelessness

Program isolation and inaccessibility

"Special" separate education and programs